Specifications and Tolerances (S&T) Committee
2025 Interim Meeting Report
Addendum Sheet

Mr. David Aguayo, Committee Chair
San Luis Obispo County, California

INTRODUCTION

The S&T Committee submits its Committee Interim Report for consideration by National Conference on Weights and Measures (NCWM). This addendum sheet contains the report items published in *NCWM Publication 16: Committee Reports for the 110th Annual Meeting*. The addendum sheet will address the following items during the Annual Meeting.

Items are grouped according to item status:

(VC) Voting Consent Calendar: The Committee has grouped these items for a single vote.

(V) Voting Item: The Committee is making recommendations requiring a vote by the active members of NCWM.

(I) Informational Item: The item is under consideration by the Committee but, not proposed for Voting.

(A) Assigned Item: The Committee assigned development of the item to a recognized subcommittee or task group.

(D) Developing Item: The Committee determined the item has merit; however, the item was returned to the submitter or other designated party for further development before any action can be taken at the national level.

(W) Withdrawn Item: The item has been removed from consideration by the Committee.

Consent Calendar Item(s)

Voting Item(s)

Developing Item(s)

Assigned Item(s)

Informational Item(s)

Withdrawn Item(s)

Details of All Items
(In order by Reference Key)

GEN – GENERAL CODE

GEN-25.1 V G-S.5.6. Recorded Representations

GEN-25.1
Comments:
No changes.

SCL – SCALES

SCL-24.2 D Multiple Sections Regarding Tare

SCL-24.2
Comments:
No changes.

SCL-22.2 A <u>UR.3.1.X. Required Minimum for Cannabis Products.</u>

SCL-22.2
Comments:
No changes.

SCL-25.4 V S.1.2.2.2. Class III, III L, and IIII Scales. and S.1.2.2.2.2. Weight Classifiers.

SCL-25.4
Comments:
The Committee corrected the amended dates in paragraph S.1.2.2.2. to align with NCWM formatting standards. **S.1.2.2.2. Class III, III L, and IIII Scales.** – The value of "e" is specified by the manufacturer as marked on the device. Except for dynamic monorail scales ~~**and weight classifiers**~~, "e" must be equal to "d." (Added 1999) (Amended 2024 <u>**and 20XX**</u>)

SCL-25.1 I S.5.2., S.6., and UR.3.1.

SCL-25.1
Comments:
No changes.

SCL-25.2 V Table S.6.3.a. Marking Requirements and Definitions

SCL-25.2
Comments:
The e_{min} definition attributed to Section 2.20 that is being proposed is a new definition and therefore should not have appeared with the "(Added 1997) (Amended 20XX)" dates. The Committee amended the date to align with NCWM formatting standards. **e_{min} (minimum verification scale interval). – The smallest verification scale interval for which a weighing element complies with the applicable requirements. [2.20]** **(Added 20XX)**

SCL-25.3 D UR.3.14. Zero-Balance Recorded Weight for Forklift Scales

SCL-25.3
Comments:
No changes.

SCL-25.5 VC T.N.2.4. Multi-Interval and Multi-Range (Variable Division-Value) Scales.

SCL-25.5
Comments:
No changes.

AWS – AUTOMATIC WEIGHING SYSTEMS CODE

AWS-24.1 VC N.1.5. Test Loads., N.1.5.1. Initial Verification., Table N.1.5.1. Initial Verification Test Loads, N.1.5.2. Subsequent Verification., N.2. Test Procedures ~~-Weigh-Labelers~~., N.2.1. Non-Automatic Tests., N.2.1.3. Shift Test., N.2.2.1. Automatic Tests ~~Non-Automatic~~for Weigh-Labelers., N.2.2.2. Automatic Tests for Automatic Checkweighers., ~~N.3. Test Procedures – Automatic Checkweigher.~~, ~~N.3.1. Tests Non-Automatic.~~, ~~N.3.2. Automatic Tests.~~, Table N.2~~3~~.2.2. Number of Sample Weights per Test for Automatic Checkweighers

AWS-24.1
Comments:
No changes.

LMD – LIQUID MEASURING DEVICES

LMD-24.2 I N.4.1. Normal Tests.

LMD-24.2
Comments:
No changes.

VTM – VEHICLE TANK METERS

VTM-25.1 W UR.2.2. Recording Element

VTM-25.1
Comments:
No changes.

HGV – HYDROCARBON GAS VAPOR-MEASURING DEVICES

HGV-25.1 D S.1.1.4. Advancement of Indicating and Recording Elements., S.11.5. Proving Indicator., S.2.2. Provision for Sealing., S.4.3. Temperature Compensation., S.4.4. ~~Badge~~Identification., N.3. Test Drafts., N.4.1. Normal Tests., and Appendix D. Definitions register

HGV-25.1
Comments:
No changes.

HGM – HYDROGEN GAS-MEASURING DEVICES

HGM-23.1 W UR.3.8. Safety Requirement.

HGM-23.1
Comments:
No changes.

FMT – FARM MILK TANKS

FMT-25.1 D UR.1. Installation

FMT-25.1
Comments:
No changes.

MDM – MULTIPLE DIMENSION MEASURING DEVICES

MDM-25.1 V Multiple Sections Regarding Adding Volumetric Measuring Devices to Section 5.58.

MDM-25.1

Comments:

The Committee corrected the formatting of the amended dates for paragraph S.1.6.1. to align with NCWM formatting standards.

> **S.1.6.1. Multiple Dimension Measuring Devices**. – Multiple dimension measuring devices or systems must provide information as specified in Table S.1.6.**1.** Required Information to be Provided by Multiple Dimension Measuring Systems. As a minimum, all devices or systems must be able to meet either column I or column II in Table S.1.6.**1.** Required Information to be Provided by Multiple Dimension Measuring Systems.
>
> (Amended 2004 **and 20XX**)

The Committee agreed with the suggested edits from the MDMD Work Group and amended S.1.6.3. to clarify that it applied only to Volumetric Measuring Devices.

> **S.1.6.3. Recorded Representations, Volumetric Measuring Devices. – When interfaced with the elements that are necessary for a point-of-sale system, the recorded representation provided shall contain:**
>
> **(a) the net volume of the commodity**
>
> **(b) the identity of the commodity**
>
> **(c) the unit price of the commodity**
>
> **(d) the total price of the commodity**
>
> **(Added 20XX)**

Table T.3.1. Maintenance Tolerances as it appeared in the agenda incorrectly stated the range of divisions for each tolerance column in the table. The Committee corrected the range of divisions to align them with the intent of the original justification.

Table T.3.1.
Maintenance Tolerances
(All values in this table are in measuring divisions)

1	2	3	4
0 – 200[1]	201 – 400	401- 800	801 +

[1] See S.1.7. Minimum Measurement (12 d).

For consistency, the Committee added the word "axis" to each dimension and changed the abbreviations for length (L), width (W), and height (H) in the definition of dimensional volume to align with other paragraphs in Section 5.58.

dimensional volume (DV). - Volume of the smallest rectangular box which fully encloses the object, and is the product of the indicated values of length axis (x), width axis (y) and height axis (z) (DV = x × y × z). [5.58]

(Added 20XX)

MDM-25.2 W N.1 Test Procedures

MDM-25.2
Comments:
No changes.

MDM-25.3 W T.3. Tolerance Values

MDM-25.3
Comments:
No changes.

OTH – OTHER ITEMS

OTH-25.1 V 2.26 Weigh-in-Motion Systems Used for Vehicle Direct Enforcement

OTH-25.1
Comments:

For consistency with other code sections, the Committee removed the words "for Accuracy" from T.2. and corrected the references to Table T.2.3. Maintenance Tolerances in paragraphs S.1.6., T.3.3., and T.4.

S.1.6. Identification of a Fault. – Fault conditions affecting accuracy as specified in Table T.2.3. Maintenance Tolerances shall be presented to the operator in a clear and unambiguous means. No weight values shall be indicated or recorded when a fault condition is detected. The following fault conditions shall be identified:

(a) Vehicle speed is below the minimum or above the maximum system specified speed.

(b) The maximum number of vehicle axles as specified has been exceeded.

(c) A change in vehicle speed greater than that specified has been detected.

(d) Imbalanced weight between the left and right wheels has exceeded the specified values.

(e) Vehicle has changed lanes between or in the proximity of the first and the last sensors.

(f) Any axle or wheel, or part of each is not on the load-receiving element of the sensors.

(g) Vehicle direction of travel is not valid for the installation.

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T.2. Tolerance Values.

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T.3.3. Power Supply. – System shall satisfy the tolerance requirements in Table T.2.3. Maintenance Tolerances under voltage ranges of -15% to +10% of the marked nominal line voltage(s) at 60 Hz or the voltage range marked by the manufacturer at 60 Hz. The battery-operated systems shall satisfy the tolerance requirements in Table T.2.3. Maintenance Tolerances when the battery power output is not excessive or deficient.

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T.4. Radio Frequency Interference (RFI) and Other Electromagnetic Interference Susceptibility. – The difference between the weight indication due to the disturbance and the weight indication without the disturbance shall not exceed the tolerance value as stated in Table T.2.3. Maintenance Tolerances.

ITEM BLOCK 1 (B1) – TRANSPORTATION-FOR-HIRE SYSTEMS

B1-TNS-25.1 I ~~Section 5.60. Transportation Network Measurement Systems – Tentative Code~~

B1-TXI-25.1 I 5.54 ~~Taximeters~~ Transportation-For-Hire Systems

ITEM BLOCK 1
Comments:
No changes.

ITEM BLOCK 3 (B3) – MILK METER TOLERANCES

B3-VTM-20.2 V Table T.2. Tolerances for Vehicle Mounted Milk Meters.

B3-MLK-23.2 V Table T.1. Tolerances for Milk Meters

ITEM BLOCK 3
Comments:
No changes.

Mr. David Aguayo, San Luis Obispo County, California | Committee Chair
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Mr. Aaron Yanker, Colorado | Member
Mr. Mark Lovisa, Louisiana | Member
Mr. Brett Willhite, Minnesota | Member
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