Multiple Dimension Measuring Device Work Group May 5, 2021 Meeting Summary

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Glossary of Acronyms and Terms

Acronym	Term	Acronym	Term
NIST	National Institute of Standards and Technology	NTEP	National Type Evaluation Program
MDMD	Multiple Dimension Measuring Device	OIML	International Organization of Legal Metrology
MC	Measurement Canada	OWM	Office of Weights and Measures
MRA	Mutual Recognition Arrangement	R	Recommendation
NCWM	National Conference on Weights and Measures	WG	Work Group

Introduction and Welcome

i. Introductions and Welcome

Mr. Chris Senneff, (Rice Lake Weighing Systems and WG Chair) welcomed everyone to the 2021 Work Group (WG) Meeting. The MDMD Work Group meeting was held in combination with the Software Sector meeting. Introductions were made and the meeting was called to order.

ii. Reiteration of NTEP MDMD Work Group Mission

This topic was skipped due to the limited amount of time available for this meeting. Mr. Darrell Flocken has indicated the work group needs to be more self-supportive in the future.

iii. Sector secretary assignment

The workgroups are required to appoint a secretary in order to be self-supporting. Mr. Jan Konijnenburg has taken over this task after Mr. Chris Senneff and Mr. Jan Konijnenburg had joint ownership during the 2019 meeting.

iv. Report –NCWM Interim Meeting

Discussion: Mr. Darrell Flocken (NTEP) reported that during the 2020 NCWM Interim Meeting in January 2020, the S&T Committee had 1 item dealing with MDMDs. There was no 2020 workgroup meeting to discuss this item. During the 2021 NCWM Interim Meeting in January 2021, the S&T Committee had no items dealing with MDMDs.

ii. Report – Recent Measurement Canada Type Evaluation Activity

Discussion: Mrs. Paige Vinten has taken over from Pascal as representative for Measurement Canada. It has been a challenging year for Measurement Canada. There were 2 months of complete shutdown of approval work and slow progress on approvals. There have been no changes to the code. There is no target date yet for removing the conditional status. Hopefully in the next few years.

iii. Report – Recent NTEP MDMD Type Evaluation

Discussion: Mr. Tom Buck (Ohio, NTEP Laboratory) reported the following evaluation activity occurred In the previous 12 months.

- 7 assignments were received of which 4 new CCs and 3 amended CCs.
- This included assignments for 3 new companies.

Mr. Darrell Flocken states that more and more apps are submitted for approval instead of systems based on built for purpose hardware. In general, for these kinds of systems the hardware requirements mentioned in the certificate are minimal and often limited to the type and version of the operating system. Their metrological characteristics are mainly protected by an audit trail.

Mr. Ron Peasley: stated that in the next couple of weeks there will be a OIML D31 meeting and software only based instruments will be a topic that Measurement Canada is very interested in. Mr. Darrell Flocken: For software-based instruments hardware must be mentioned in the NTEP certificate but it will be limited to the very minimal operating requirements such as operating system.

Carry Over Items

1. Review meeting summary from May 2019 meeting

A copy of the May 2019 Meeting Summary can be downloaded at www.ncwm.net/ntep/sectors/mdmd/archive. Please bring a copy of the summary with you to the meeting.

Discussion:

Hearing no comments, a call for approval of the minutes was made and a positive vote was received from all voting members of the WG.

2. Review changes to NIST, Handbook 44, MDMD code since last meeting

During the 2019 NCWM, Annual Meeting in July 2019, no new items were adopted.

During the 2020 NCWM Annual Meeting, which was held virtually in January 2021. The membership adopted the proposal, from the MDMD Work Group, to include the definition of the term "Dimensional Offset". Due to the meeting being held in a virtual format, the voting needs to be ratified at the 2021 NCWM Annual Meeting.

3. Review changes to Measurement Canada MDMD Code, and Terms and Conditions Documents

Discussion, as needed, regarding any changes to the Canadian MDMD Code since the Work Group's May 2019 meeting. However,

No input on changes to Measurement Canada MDMD Code, and Terms and Conditions Documents was available.

4. Review OIML Activity Related to R129 CD2

Discussion, as needed, regarding activity of the OIML Committee responsible for revising the International Recommendation 129 for MDMD instruments.

Discussion: Canada and Australia co-chair the workgroup. There was a lot of focus on addition of software requirements. Improvement on description of test procedure and test report format. OIML R 129 has been published and can be freely downloaded from the OIML website.

Mr. Richard Harshman has retired from NIST.

5. Review changes to 2019 edition of NCWM, Publication 14, MDMD Checklist

The following change(s), as agreed to during the May 2019 MDMD Work Group meeting, and approved by the NTEP Committee was made to the MDMD Checklist in the 2020 edition of Publication 14:

Section	Amendment	Pages
12	Added Device Tolerances and Code References paragraphs, renumbered all remaining paragraphs.	MDMD-16
Document	Please note that the Weighing Devices publication has been thoroughly reviewed by NCWM staff. Changes have been made, but none are to change intent of the policies, checklists or test procedures, thus considered editorial. Issues or concerns should be brought to the attention of NCWM staff.	Document

Since there was no 2020 MDMD meeting no changes have been made to the MDMD Checklist in the 2021 edition of Publication 14.

There was no further discussion about the amendments above.

6. In-motion Forklift based Pallet Dimensioning

In the recent years, several NTEP Certificates of Conformance have been issued to devices designed to measure palletized freight while being transported (in-motion) on a forklift truck. The Ohio Lab, in conjunction with the device manufacturer, has created a series of tests used during the evaluation.

At the 2019 MDMD Meeting, the subgroup agreed that for now the test procedure as developed by the Ohio test lab should be used. An update on the progress of the sub-workgroup will be provided by Mr. Budinger.

Discussion: There has been no progress on this topic. Goal is to make the proposal ready for addition in Pub 14 (in the correct format). Mr. Mike Kelley will reach out to Bruce Budinger to get the group back together and move forward with this topic. The task group will produce a proposal which will be open to the entire group to comment on.

7. Misc. Items for General discussion

Discussion, as needed, regarding any miscellaneous items for general discussion.

Discussion: No items were brought forward to be discussed.

New Items

8. Listing Metric Equivalent "d" Values When Testing in Imperial Units (e.g. inches)

It was recently brought to NTEP's attention that Certificates of Conformance (CC) for Multiple Dimension Measuring Devices have listed the incorrect metric equivalent when the evaluation was performed using test objects calibrated in imperial units.

Example 1: CC's can be found that state in the Test Conditions that the evaluation was performed with a 'd' value of 0.2 inches and the For: box, it is indicated that d = 0.2 inch / 5 mm. This is an incorrect equivalent as 0.2 inch converts to 5.08 mm and NTEP Policy does not support the rounding down to a smaller value for "d".

Example 2: CC's can be found that state in the Test Conditions that the evaluation was performed with a 'd' value of 0.1 inches and the "For:" box, it is indicated that d = 0.1 inch / 2 mm. This is an incorrect equivalent as 0.1 inch converts to 2.54 mm and NTEP Policy does not support the rounding down to a smaller value for "d".

Following NTEP Policy, supported by specifications in Handbook 44, the proper rounding, in this situation should be:

- 0.1 inch = 5 mm (Note, even a 2.5 mm value, which is permitted, cannot be used if proper rounding is applied.)
- 0.2 inch = 10 mm

Notes:

- 1. Devices evaluated by Measurement Canada, in conjunction, with an NTEP Evaluator, do not have this issue as the evaluation was performed using test objects calibrated in metric units.
- 2. Also, this issue would not apply to any device where the initial evaluation was done in imperial units and a subsequent evaluation, where the same "d" values in metric units were used.

With the help of Mike Kelly (Ohio Lab) all active CCs were reviewed, and the findings show that all active CCs, listing both imperial and metric units, where "d" was 0.1 or 0.2 inches have the incorrect metric equivalent values listed. This indicates that the error was made on the 1st CC issued and has been replicated on each one since.

The discussion is, how does NTEP go forward with this issue? Points to consider:

- 1. What impact would it have if NTEP amends all CCs, with this issue, to list the proper metric equivalent values? (This would mean that potentially a device currently certified with a 2 mm "d" value could now have a 5 mm "d" value and a device currently certified with a 5 mm "d" value could now have a 10 mm "d" value.)
- 2. What impact would it have if all new CCs would list the proper metric equivalent values and all current CCs would remain unchanged?
- 3. What impact would it have if all new and amended CCs would list, or be changed to, the proper metric equivalent values?
- 4. What impact would it have if all current CCs were amended to correct the metric equivalent values and all new CCs follow the correct metric equivalent.
- 5. Is it an acceptable option to continue this practice?

Regardless of which direction we go in, one thing to consider would be for NTEP to evaluate all MDMD's, wanting both imperial and metric listed on the CC, to use test objects calibrated in metric units as the metric to imperial conversion of the 2 mm and 5 mm values to inches works.

- 2 mm = 0.07874 inches, rounded to 0.1 inches
- 5 mm = 0.19685 inches, rounded to 0.2 inches

Discussion:

Mr. Scott Davidson states that option 2 should be out of the question.

Mrs. Paige Vinten suggests to do additional testing on the model but keep it to a minimum.

Mr. Don Newell stresses that the measurements must be correct. Users are basically unaffected. Manufacturers have to deal with this. The impact on user should be minimal.

Mr. Jeff Cooper agrees with Don. If there are rounding errors then it should be in favor of the consumer.

Mr. Tony Romeo: Option 2 is not realistic. He agrees with Mrs. Paige Vinten that testing is necessary but restrict the time frame. He proposes to share test data as an exception on the MRA. Mrs. Paige Vinten states that sharing the test data is possible.

Mr. Tom Buck: Ohio is scheduling to purchase a metric set of objects.

Mr. Scott Davidson: Testing at Measurement Canada would work for Mettler-Toledo but may not work in all cases.

Mr. Tony Romero states that in Canada, not the entire test needs to be done metric. An additional test is done to prove that the instrument can handle the smaller d.

Mr. Darrell Flocken states that changing the certificate is the least favorable option. Canadian test results can be accepted. He will come back to the group with a proposal.

Mr. Jan Konijnenburg states that if the tests have been done in a higher resolution, then existing test results may be reevaluated to the smaller d. Mr. Patrick Tilley favors all testing in metric and add an imperial test for rounding and other unit specific characteristics.

Conclusion:

NTEP will review all active MDMD Certificates of Conformance to see how many may require additional testing and also develop a recommendation on how the testing can be accomplished with the least impact to the certificate holder. This information will be reported to the Work Group members for agreement before any actions are taken.

9. Object size during influence factor test

In Publication 14 the test procedure for the temperature test prescribes that the test shall be conducted with three or more test objects with dimensions within the range of each axis listed on the device.

This leaves a lot of room for interpretation. It would be better for all partied to have a better definition of the object sizes taking into account the height of the sensor in the temp chamber vs normal installation and operation.

Discussion:

Mr. Jeff Gibson states that the Ohio lab tests whatever object they can test. If the object doesn't fit then they won't use that test object.

Mr. Mike Eichenburg is not sure what good language would be. The focus should be the temperature behavior of the electronics and not so much the accuracy throughout the range.

Mrs. Paige Vinten and Mr. Ron Peasley state that in Canada 3 objects are taken within the range of the sample being tested (full or reduced).

Mr. Scott Davidson states that a percentage would be an acceptable solution.

Mr. Darrell Flocken states that the code requires 3 objects within the range. It doesn't state anything about testing at max, min, etc.

Conclusion:

No action will be taken on this item at this time.

10. Addition definition Dimensional Offset to publication 14

In Publication 14 the test procedure for the temperature test prescribes that the test shall be conducted with three or more test objects with dimensions within the range of each axis listed on the device.

Problem/justification:

During the 2020 NCWM Annual Meeting, which was held virtually in January 2021. The membership adopted the proposal, from the MDMD Work Group, to include the definition of the term "Dimensional Offset".

Due to the meeting being held in a virtual format, the voting needs to be ratified at the 2021 NCWM Annual Meeting.

This Work Group item defines the change needed to the Publication 14, Technical Policy to align with the change that will be presented in the 2022 edition of Handbook 44.

I am asking the Work Group to review and ultimately agreed to the proposed change presented below for inclusion into the 2022 edition of Publication Checklist. (Note, if for some reason the items voting does not get ratified, the proposal will be held over for the 2022 Work Group Meeting.)

Proposal:

Add the new definition to the MDMD Technical Policy, Section D. Terms and Definitions used in this Checklist, Page MDMD-2 of the 2021 edition of Publication 14, Weighing Devices

D. Terms and Definitions used in this Checklist

The following terms and definitions are used in the Checklist and Test Procedures Sections. The definitions are provided to assist in understanding the terms use related to the test procedures for Multiple Dimensioning Measuring Devices.

- Longitudinal The orientation in which the longest axis of the test object is aligned in the horizontal plane and parallel to the direction of travel for dynamic devices, or front to back for static devices.
- Transverse The orientation in which the longest axis of the test object is aligned in the horizontal plane and perpendicular to the direction of travel for dynamic devices, or side to side for static devices.
- Vertical The orientation in which the longest axis of the test object is aligned perpendicular to the horizontal plane.
- <u>Dimensional Offset The effect of eliminating the conveyance material on a measurement made by a</u> multiple dimension measuring device resulting in only the object intended to be measured being measured.

Discussion:

Mr. Jim Pettinato suggested a somewhat modified language. But Mr. Darrell Flocken stated that the language is voted on and cannot be changed.

Conclusion:

All members agreed with the proposed addition as stated above. Assuming the passing vote is ratified during the NCWM 2021 Annual Meeting, the addition will be made in the 2022 edition of Publication 14.

11. Change the term Tare to Dimensional Offset at multiple places in publication 14

In Publication 14 the test procedure for the temperature test prescribes that the test shall be conducted with three or more test objects with dimensions within the range of each axis listed on the device.

Problem/justification:

During the 2020 NCWM Annual Meeting, which was held virtually in January 2021. The membership adopted the proposal, from the MDMD Work Group, Replace the use of the word "Tare" with the term "Dimensional Offset".

Due to the meeting being held in a virtual format, the voting needs to be ratified at the 2021 NCWM Annual Meeting.

This Work Group item defines the changes needed to the Publication 14 Checklist to align with the changes that will be presented in the 2022 edition of Handbook 44.

I am asking the Work Group to review and ultimately agreed to the proposed changes presented below for inclusion into the 2022 edition of Publication Checklist. (Note, if for some reason the items voting does not get ratified, the proposal will be held over for the 2022 Work Group Meeting.)

Proposal:

Recommendation 1. Page MDMD-8, Table 1.

Table 1.

Multiple Dimensions Measuring Device (MDMD) Features and Parameters

Typical MDMD Features to Be Sealed	Typical MDMD Features and Parameters NOT Required to Be Sealed	
 Zero Initial Zero-Setting Mechanism (IZSM) Span (minimum and maximum) Minimum and Maximum Speed (dynamic systems) Linearity Correction Values Calibration Coefficient Motion Detection (on/off) (static systems) Motion Detection (update rate) (static systems) 	 Display Update Rate Stored Tare Dimensional Offset Capability (per axis) Selection of Tare Dimensional Offset Feature Operation (per axis) Product Codes Rate Charges Discounts Electronic Data Transfer Parameters (e.g., check sums baud rates, protocol, etc.) 	

Number of Samples Averaged for Dimension	
Readings	
Averaging Time	
Selection of Measurement Units (if internally	
switched and not automatically displayed on the	
indicator)	
Division Value, d	
 Minimum and Maximum Dimensions (per axis) 	
Range of Over Capacity Indications (if it can be set	
to extend beyond regulatory limits)	

Recommendation 2. Page MDMD-10, Code Reference S.1.3.

Code Reference: S.1.3.

Except when in the tare dimensional offset mode, negative values are not indicated or recorded.	🗌 Yes 🗌 No 🗌 N/A
Recommendation 3. Page MDMD-12, Section 5. Tare 5. Dimensional Offset	
5.1. The tare <u>dimensional offset</u> mechanism shall operate only in a backward direction (under-registration).	Yes No N/A
5.2. On a device designed to automatically clear any tare <u>dimensional offset</u> value entered, means shall be provided to prevent the clearing of tare <u>dimensional</u>	🗌 Yes 🗌 No 🗌 N/A
<u>offset</u> until a complete transaction has been indicated.	

Recommendation 4. Page MDMD-12, Section 6. Tare Operation – Facilitation of Fraud

6. Tare Dimensional Offset Operation – Facilitation of Fraud

Recommendation 5. Page MDMD-12, Code References: G-S.5.6., G-S.5.1. and G-S.5.2.5.

All recorded values must be permanent, legible, and printed in a digital format. Although *NIST Handbook 44* does not require the printing of gross, tare <u>dimensional offset</u>, and net values, some States may require the printing of all three values.

Recommendation 6. Page MDMD-13, Code Reference: S.1.8.

7.8. Except for entries of tare <u>dimensional offset</u>, when objects are smaller than the minimum dimensions or larger than any of the maximum dimensions plus 9 d, and/or maximum volume marked on the device plus 9 d, or when a combination of dimensions for the object being measured exceeds the measurement capability of the device, the indicating or recording element shall either:

Recommendation 7. Page MDMD-14, Section 8. Design of Zero and Tare.

8. Design of Zero and Tare Dimensional Offset

Code Reference: S.2.

8.1.	The device shall be equipped with a means by which the zero reference or	🗌 Yes 🗌 No 🗌 N/A
	ready condition can be adjusted, or the zero reference or ready condition	
	shall be automatically maintained.	

Note: Belt stopped is NOT a non-ready condition

- 8.2. The zero reference or ready control circuits shall be interlocked so that their use is prohibited during measurement operations.
- 8.3. The tare <u>dimensional offset</u> function shall operate only in a backward direction (under-registration) with respect to the zero reference or ready condition of the device.
- 8.4. The value of the tare **dimensional offset** division or increment shall be equal to the division of its respective axis on the device.
- 8.5. There shall be a clear indication that tare dimensional offset has been taken.
- 8.6. Maximum Value of Tare <u>Dimensional Offset</u> for Multi-Interval (Variable Division-Value) Devices. A multi-interval device shall not accept any tare <u>dimensional offset</u> value greater than the maximum capacity of the lowest range of the axis for which the tare <u>dimensional offset</u> is being entered.

🗌 Yes	🗌 No	🗌 N/A
Yes	🗌 No	🗌 N/A
🗌 Yes	🗌 No	🗌 N/A

Yes No N/A

Yes No N/A

8.7. Net Values, Mathematical Agreement. - All net values resulting from a device subtracting a tare dimensional offset entry from a gross value indication shall be indicated and recorded, if so equipped, to the nearest division of the measuring range in which the net value occurs. In instances where the tare dimensional offset value entered on a multi-interval device is in a lower partial measuring range (or segment) than the gross indication, the system shall either alter the tare dimensional offset entered or round the net result after subtraction of the tare dimensional offset in order to achieve correct mathematical agreement.

Consider a multi-interval device having two partial measuring ranges for the "x" axis:

- Partial measuring range 1: 0 100 inches by 0.2 inch
- Partial measuring range 2: 100 300 inches by 0.5 inch

The following examples clarify the two acceptable methods this device can use to achieve mathematical agreement when tare <u>dimensional offset</u> has been entered in a lower partial measuring range than the gross indication:

Acceptable Example 1.				
Altering of a	Altering of a Tare Dimensional Offset Entry to Achieve Accurate Net Indication			
Gross Indication of	Tare Dimensional	Value of Tare Dimensional	Acceptable Net	
Item Being Measured	Offset Entered	Offset after Being Altered by	Indication	
		the Device		
154.5 inches	41.2 inches	41.0 inches	113.5 inches	
154.5 inches	41.4 inches	41.5 inches	113.0 inches	

Acceptable Example 2. Rounding of the Net Result (Following the Subtraction of Tare <u>Dimensional Offset</u>) to Achieve Accurate Net Indication			
Gross Indication of Item Being Measured	Tare Dimensional Offset Entered	Net Result Before Rounding (Gross Indication Minus Tare <u>Dimensional Offset</u> Entered)	Acceptable Net Indication Rounded to Nearest 0.5 inch
154.5 inches	41.2 inches	113.3 inches	113.5 inches
154.5 inches	41.4 inches	113.1 inches	113.0 inches

Recommendation 8. Page MDMD-26, Code Reference S.1.18.

Except for entries of tare **dimensional offset**, when objects are smaller than the minimum dimensions identified in paragraph S.1.7. or larger than any of the maximum dimensions plus 9 d and/or volume marked on the device plus 9 d, or when a combination of dimensions for the object being measured exceeds the measurement capability of the device, the indicating or recording element shall either:

Discussion:

No discussion.

Conclusion:

All members agreed with the proposed additions as stated above. Assuming the passing vote is ratified during the NCWM 2021 Annual Meeting, the addition will be made in the 2022 edition of Publication 14.

12. Correction section 27 of publication 14

Problem/justification:

Incorrect 'step' reference in the 2021 edition of Publication 14, Weighing, Multiple Dimension Measuring Device Checklist, page MDMD-28, Section 27. Influence Factors.

Proposal:

Test Procedures: line 7. Currently reads "Repeat 10.4 to 10.5 three times." It should read "Repeat steps 4 to 5 three times."

Discussion:

No discussion

Conclusion:

All members agreed with the proposed correction as stated above. This change will be made in the 2022 edition of Publication 14.

13. Modification sentence 2.10 of publication 14

Problem/justification:

Sentence 2.10. on page MDMD-10 of Publication 14 asks the question if the system is designed to attach a printer for the

purpose of printing the contents of the audit trail.

"2.10. The system is designed to attach a printer which can print the contents of the audit trail."

This question is not consistent with the requirements stated in the MDMD Code in Handbook 44, page 5.86, Table S.1.11. Category 3, Methods of Sealing, which states:

"A printed copy of the information must be available through the device or through another on-site device."

This requirement implies that additional means other than an attached printer can be used to provide the printed copy of the audit trail contents.

Proposal:

Revise the wording of 2.10. similar to the wording of the first sentence used in the Digital Electronic Scales Checklist, Appendix B, *Event Loggers: Acceptable Form of Audit Trail for Category 3 Devices*, page DES-152 which reads:

4. A hard-copy printout of the contents of the event logger shall be available upon demand from the device or an associated device on the site of the device installation.

I propose the following wording to replace the current wording of 2.10.

2.10. The system is designed to provide a printed copy of the audit trail contents either through the device or through another on-site device.

Discussion:

There was no discussion. The workgroup voted on this proposal. There were no objections. The proposal was accepted by the workgroup.

Conclusion:

All members agreed with the proposed addition as stated above. Assuming the passing vote is ratified during the NCWM 2021 Annual Meeting, the addition will be made in the 2022 edition of Publication 14.

14. Change the maximum value indication for a MDMD from max + 9 d to max + 2 d

The following proposal has been submitted for discussion only to get the opinion and/or support of the workgroup. **Proposal:**

S.1.8. Indications Below Minimum and Above Maximum.

When objects are smaller than the minimum dimensions identified in paragraph S.1.7. Minimum Measurement or larger than any of the maximum dimensions plus 9 d 2 d, and/or maximum volume marked on the device plus 9 d 2 d, or when a combination of dimensions, including tare, for the object being measured exceeds the measurement capability of the device, the indicating or recording element shall either:

- (a) not indicate or record any usable values; or
- (b) identify the indicated or recorded representation with an error indication.
- (c) MDMD's shall not be used to dimension objects larger than the maximum measurement marked on the device.

(Amended 2004, 2017 and 20XX)

Problem/justification:

No reason to allow anything beyond the marked maximum value in LFT applications. 2 d will cover the tolerance + 1. This seems to be a carryover from the scales code computing scale requirement, and it isn't necessary for a MDMD. Footnote c may be better suited as a User Requirement but wanted to add it here for discussion purposes.

Discussion:

Mr. Jan Konijnenburg and Measurement Canada prefer to stay in line with OIML.

Mr. Ron Peasley said this was discussed during the revision of R 129 and it was decided to keep it as it was.

Mr. Tom Buck and Jeff Gibson state that it is unknown if the extra range is actually used in practice for transactions.

Mr. Darrell Flocken states that if the workgroup agrees with the proposal, then a form 15 has to submitted to change HB44 first.

Mr. Dick Suiter said that option C is already covered by the general code.

Mr. Darrell Flocken states that for LFT applications you cannot use measurements over max+9d for transactions.

Mr. Dick suiter says that according general code GR.3.1. the instrument should not be used over Max.

Mr. Darrell Flocken states that point C is already in the user requirements.

Conclusion:

The general feeling of the workgroup is to leave the 9d but keep C as user requirement. Since it is already a user requirement no further action is required.

15. Review meeting activities and conclusions

- The in-motion subgroup will develop a proposal for examination of in-motion measuring systems.
- On item 8 (testing in metric units vs imperial units), Mr. Darrell Flocken will develop a proposal to solve the issue.

16. Next meeting

The work group is encouraged to recommend a date and location for the next work group meeting. The recommendation will be presented to the NTEP Committee for review and approval. The work group should maintain, at a minimum, a yearly meeting schedule.

Discussion: The members agreed that the 2022 meeting will Wednesday, May 4th from 9 am to 5:00 pm and Thursday, May 5th from 9:00 am to 12:00 pm. The meeting will be held at the Ohio Department of Agriculture, Administration Building.